Nymax™ GF 600 A 25 HS Natural

Polyamide 6

Key Characteristics

Product Description			
The Nymax® GF 600 Series of glass fiber-reinforced nylon 6 compounds have been specifically engineered for applications requiring high stiffness, tensile strength, and toughness, while providing enhanced surface appearance versus nylon 6/6 compounds. These materials are available in a broad range of reinforcement levels depending upon stiffness characteristics desired and have been formulated to offer ease of processing in most standard thermoplastic processing equipment.			
General			
Material Status	• Commercial: Active		
Regional Availability	• North America	• South America	
Filler / Reinforcement	• Glass Fiber Reinforcement	• Unspecified Filler\Reinfor., 25% Filler by Weight	
Additive	• Heat Stabilizer		
Features	• General Purpose	• Heat Stabilized	
Uses	• Automotive Applications • Construction Applications	• Consumer Applications • General Purpose	• Industrial Applications
Appearance	• Natural Color		
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties [1]

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.32	1.32	ASTM D792
Molding Shrinkage - Flow	0.0030 in/in	0.30 %	ASTM D955
Mechanical	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Tensile Strength [2] (Yield)	22000 psi	152 MPa	ASTM D638
Tensile Elongation [2] (Yield)	4.0 %	4.0 %	ASTM D638
Flexural Modulus	1.00E+6 psi	6890 MPa	ASTM D790
Flexural Strength	32000 psi	221 MPa	ASTM D790
Impact	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Notched Izod Impact			ASTM D256A
73°F (23°C), 0.125 in (3.18 mm), Injection Molded	1.90 ft·lb/in	101 J/m	
Thermal	**Typical Value (English)**	**Typical Value (SI)**	**Test Method**
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Annealed, 0.125 in (3.18 mm)	428 °F	220 °C	
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Annealed, 0.125 in (3.18 mm)	401 °F	205 °C	
Melting Temperature	428 °F	220 °C	ASTM D789
Additional Properties			
Molded Test Bars: Dry as Molded			

Notes

[1] Typical values are not to be construed as specifications.

[2] Type I, 0.20 in/min (5.1 mm/min)

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